







#### DEPARTMENT OF THE NAVY HEADQUARTERS UNITED STATES MARINE CORPS WASHINGTON, D.C. 20380-0001

IN REPLY REFER TO 3900 RDD250518ng 2 0 MAY 1987

From:

Commandant of the Marine Corps

Subj: REQUIRED OPERATIONAL CAPABILITY (ROC NO. MOB 211.4.3) FOR

A RIGID RAIDING CRAFT AND TWIN OUTBOARD MOTORS

Ref:

(a) MCO 3900.4C

Encl:

**AD-A183** 

(1) ROC No. MOB 211.4.3 for a Rigid Raiding Craft and Twin

Outboard Motors

In accordance with the procedures set forth in the reference, the ROC for a Rigid Raiding Craft and Twin Outboard Motors is hereby established and promulgated.

2. The Commanding General, Marine Corps Development and Education Command (Director, Development Center), Quantico, Virginia, 22134, is the Marine Corps point of contact for any questions pertaining to this ROC and any development efforts pertaining thereto.

DISTRIBUTION LIST:

See attached

meral U.S. Marine Corps lef of Staff for RD&S



Pravious new beat opposing Table televou and evint to leuter in unitalist. Je

## DISTRIBUTION LIST REQUIREMENT DOCUMENTS

(CURRENT AS OF 870518)

Marine Corps	Copies
CG, FMFLANT, (Attn: G-3) Norfolk, VA 23515-5001 CG, FMFPAC, (Attn: G-3) Camp Smith, HI 96861-5001	(3)
CG, MCDEC, Quantico, VA 22134-5080 (Attn: DevCtr D083)[2-	(C) 10-(U)] (3)
CG, I MAF, Camp Pendleton, CA 92055-5401 CG, III MAF, FPO San Francisco, CA 96606-8401 CG. 1st MarDiv (Attn: G-3). Camp Pendleton. CA 92055-5501	* (3)
CG, 2d MarDiv (Attn: G-3 Plans), Camp Lejeune, NC 28542-550	01 (1)
CG, 3d MarDiv, FPO San Francisco, CA 96602-8601	* (1)
CG, 4th MarDiv, 4400 Dauphine St, New Orleans, LA 70146 CG, 1st MAW, FPO San Francisco, CA 96603-8701	* (1)
CG, 2d MAW, MCAS, Cherry Point, NC 28533-6001	\ \ \ \ \
CG, 3d MAW (Attn: G-3), MCAS, El Toro, CA 92079-6001	(5)
CG, 4th MAW, 4400 Dauphine St, New Orleans, LA 70146	(1)
CG, 1st MAB, (G-3) FMF, MCAS, Kaneohe, HI, 96863-5501	* (3) (2)
CG, LFTCLANT, U.S. Naval Phib Base, Norfolk, VA 23521	(2)
CG, LFTCPAC, U.S. Naval Phib Base, San Diego, CA 92155 CG, 1st FSSG, (Attn: CSS OPS) Camp Pendleton, CA 92055-570	(2) 01 (1)
CG, 2d FSSG, FMFLANT, MCB Camp Lejeune, NC 28542-5701	(1)
CG 3d PSSG PPO Son Pronofeso CA 06604_8801	* (1)
CG, 4th MAB, FPO New York, NY 09502-8504	* (1)
CG, 4th MAB, FPO New York, NY 09502-8504 CG, MCAGCC, Twentynine Palms, CA 92278-5001 CG, MCLB, Albany, GA 31704-5001 CO, MAWTS-1, MCAS, Yuma, AZ 85369-6073 CO, MAD, NAS, Patuxent River, MD 20670 CO, MCCES, MCAGCC, Twentynine Palms, CA 92278-5020	(1)
CG, MCLB, Albany, GA 31704-5001	(1)
CO, MANTS-1, MCAS, 1uma, AZ 85369-6073	(1)
CO MCCES MCAGCC Twentynine Palms CA 92278-5020	(1)
CO, AIRTEVRON Five, China Lake, CA 93555	(1)
CO, MC Engineer School, MCB, Camp Lejeune, NC 28542-5040	(2)
MARCOR AIDE, ASN (RE&S), Rm 4E736, Pentagon, Wash, DC 203	50 (1)
MCLNO, ADEA (Mode-MC), Ft Lewis, WA 98433-5000	(1)
MCLNO, USA Avn Bd, Ft Bragg, NC 28307	(1)
MCLNO, Directorate of Combat Dev, Ft Knox, KY 40121 MCLNO, RDA, DCD, USAFAS (ATSF-CD-A), Ft Sill, OK 73503	(1) (1)
MCLNO, USAAVNC, ATZQ-CDM-MC, Ft Rucker, AL 36362-5000	(1)
MCLNO, USAEPG (STEEP-ML), Ft Huachuca, AZ 85613	(1)
MCLNO, USA CECOM, Ft Monmouth, NJ 07703	(1)
MCLNO, USA Missile Cmd, USAMICOM (AMSMI-USMC), Redstone	4
Arsenal, AL 35898	(1)
MCLNO, USA Test&Eval Cmd, Aberdeen Proving Ground, MD 21005-5056	(1)
MCLNO, USA Armament Material Readiness Cmd (MCLNO-LMC),	( ' )
Rock Island, IL 61299	(1)
MCLNO, USA CbtDev Experimentation Cmd, Ft. Ord, CA 93941	(1)
MCLNO, DOX#4, USA Natick RD&E Center, Natick, MA 01760-500 MCLNO, NTEC, (N-001), Orlando, FL 32813	00 (1)
MCLNO, NTEC, (N-001), Orlando, FL 32813	(1)
MCLNO, NSWC/DL (C5), Dahlgren, VA 22448	(1)

MCLNO, U.S. Army Infantry School, (ATSH-CD-MLS),	
Fort Benning, GA 31905-5400	(1)
MCLNO, NWC (Code 03A3), China Lake, CA 93555	(1)
MCLNO, NCEL, Port Hueneme, CA 93043	(1)
	('')
MCLNO, (ATFE-MC) Headquarters US Army Training Doctrine	(0)
Command, Fort Monroe, VA 23651-5022	(2)
MCLNO, USOTEA CSTE TM JT, 5600 Columbia Pike, Falls Church	
VA 22041	(1)
MCLNO, NOSC, (Code 033) San Diego, CA 92152	(1)
MCLNO, HQ, USA Mat Dev & Readiness Cmd, 5001 Eisenhower	( . ,
	(4)
Ave, (DRCGS-F), Alexandria, VA 22333	(1)
MCLNO, Naval Air DevCtr (Code O9L2), Warminster, PA 18974	(1)
MCLNO, Directorate of Combat Developments, USAADASCH	
Ft Bliss, TX 79916	(1)
USMC-LNO, USA Tank-Automotive Cmd, Warren, MI 48397-5000	(1)
MCPen (Code 0300) Navel Post Gred Scoll Montarey CA 03043	(1)
MCRep, (Code 0309) Naval Post Grad Scol, Monterey, CA 93943 MCRep, USA Armor School, Ft Knox, KY 40121	>44
mcrep, USA Armor School, Ft knox, KI 40121	(1)
MCRep, Engineer School, Ft Belvoir, VA 22060	(1)
MCRep, Nuclear Wpns Trng Ctr Pac, NAS North Island,	
San Diego, CA 92135	(1)
Dir, MCOAG, 4401 Ford Ave., P.O. Box 16268,	` '
Alexandria, VA 22302-0268	(1)
	(1) (2)
Dir, MCOTEA, Quantico, VA 22134-5000	(2)
Army.	
DC/S for RD&A (DAMA-WSZ-B) DA, Wash, DC 20310	(1)
	(1)
DC/S for RD&A (DAMA-CS), (Attn: MCLNO) DA, Wash, DC 20310	(1)
Asst Chief of Eng, HQDA, Rm 1E682, The Pentagon, Washington,	\
DC 20310-2600	(2)
Cmdt, USA C&SC (Attn: Doc Ctr, Library Div),	
Ft Leavenworth, KS 66027	(1)
Cdr, USACAC, (Attn: ATZL-CAM-I), Ft Leavenworth,	` '
KS 66027	(2)
	(2) (1)
Cdr, USA MICOM, DRSMI-ROC, Redstone Arsenal, AL 35898	(1)
Cdr, USASSC, (Attn: ATSG-PDO), Bldg 401, Ft Benjamin,	
Harrison, IN 46216-5700	(1)
Cdr, USA Natick Labs, R&D Cmd, Natick, MA 01760 (DRDNA-EML)	(1)
CAC LnO, USA CAC Ln Off, (Attn: ATZL-CAA-L),	(1)
The Disherden AV OCCE	( )
Ft Richardson, AK 99505	
_	
Navy	
CNR, Code 100M, 800 N. Quincy St., Arlington, VA 22217	(1)
CNO (OP-098R), RM 5C678, The Pentagon, Wash, DC 20350	(1)
Dir, Office of Program Appraisal, Room 4D730, The Pentagon	,
Washington, DC 20350	(1)
	( )
Cdr, Space & Naval Warfare Systems Command (PD-70)	
Wash, DC 20363-5100	(1)
Cdr, Naval Sea Systems Command (PMS-377), MC Advisor	
Washington, DC 20310	(1)
Cdr, Nav Sup Sys Cmd, R&T (SUP 033), Wash, DC 20360	(1)
	ヘリノ
- Maria Mantal China ana a Managa II Ci - Daa Mila - Cia - Daa - A - Cia - Coi	/ 4 \
Cdr, Naval Surface Force, U.S. PacFlt, San Diego, CA 92155 Cdr, NavSurFor, (N66) U.S. LantFlt, Norfolk, VA 23511	(1)

THE STATE OF THE PERSON OF THE PERSON WAS ASSESSED TO SEE SECOND TO SECOND THE PERSON OF THE PERSON

CO, U.S. Navy Research Lab (Code 2627), Cdr, D. W. Taylor Nav Ship R&D Ctr (O11 Cdr, Naval Surface Wpns Ctr (Attn: Tech	1) Bethesda, MD 20084	(1)
Spring, MD 20903-5000 Cdr, Naval Air Test Ctr (CT 252), Patux	•	(1)
Cdr, NOSC, San Diego, CA 92152-5000 CO, Naval Underwater Sys Ctr (TechLib), CO, NAVEODTECHCEN, Indian Head, MD 2064		(1) (1) (1)
CO, Naval Coastal Sys Ctr, TISB, Panama CO, USN Wpns Eval Fac (Code 60), Kirtla	City, FL 32407-5000 nd AFB,	(1)
Albuquerque, NM 97117 CO, Navy Personnel R&D Ctr, San Diego, CO, Naval Medical R&D Cmd, NNMC, Bethes	CA 92152	(1) (1) (1)
CO, Nav Sub Med Rsch Lab, Box 900 Naval New London, Groton, CT 06349-5900 MGR, NARDIC, 5001 Eisenhower Ave, (Rm 8)	Submarine Base	(1)
VA 22333 MGR, NARDIC, 1030 E. Green St., Pasaden	a, CA 91106	(1)
MGR, NARDIC, Air Force Wright Aeronauti Bldg 22, Rm S122, Wright Patterson	cal Lab/TST, Area B, AFB, OH 45433	(1)
Air Force		
C/S, USAF (AF/XOXQ), The Pentagon, Wash TAC/DRP, Langley AFB, VA 23365		(2)
Dir, Air Univ Library, Maxwell AFB, AL MCLNO, HQ ESD/TCR-2 HANSCOM AFB, MA 017	36112 (AUL3T-66-598) 30	(1)
Department of Defense		
USDRE, Room 3E1044, The Pentagon, Wash, [Attn: DUSD (TWP)]		(3)
USDRE, Room 2C330, The Pentagon, Wash, [(Attn: AMRAD Cte (MC/Nav Mbr)]	DC 20350	(1)
Administrator, DTIC, Cameron Station, A DCA, JTC <sup>3</sup> A, Attn: C <sup>3</sup> A-ARM-C, Washingto Dir, NSA [R2 (2), P2 (1)] Ft George G.	lexandria, VA 22314 ( n, DC 20305-2000	10) (1) (3)
	becoasten Fer	
	NOS GRAMI DEL TON Victor process	
CMC Codes:	Sty in per	
CC INT		
L M	in the fally Codes	
P RES	71	1
RP T	Δ-1	

AND TELEGORISM CERTIFICATION OF THE PROPERTY PROPERTY ACCORDING TO THE PROPERTY OF THE PROPERT

# REQUIRED OPERATIONAL CAPABILITY FOR A RIGID RAIDING CRAFT AND TWIN OUTBOARD MOTORS (ROC NO. MOB 211.4.3)

1. STATEMENT OF THE REQUIREMENT. In order to perform important aspects of its amphibious mission, the Marine Corps requires a rigid raiding craft (RRC) with twin outboard motors. The RRC will be employed with Marine amphibious units (MAU's) that are designated special operations capable (SOC). It will provide a high speed, low signature amphibious method to insert and extract small units conducting missions defined in Marine Corps doctrine and Joint Chiefs of Staff Publication 1. The initial operational capability (IOC) is 1987 and full operational capability (FOC) is

#### 2. THREAT/OPERATIONAL DEFICIENCY

- a. Threat. The threat to United States interests by unconventional enemies has increased significantly. The ability to respond selectively and quickly without becoming committed to protracted operations requires special tactics and equipment.
- b. Operational Deficiency. The Marine Corps does not have a high speed surface craft to deliver units carrying out conventional and special missions. Current methods available to the commander of the MAU include delivery using assault amphibious vehicles (AAV's), Navy landing craft, or helicopter. All these methods have desirable characteristics, but all also have disqualifying limitations such as weather, speed, noise, size, and radar signature. A small, highly maneuverable, fast surface craft is required to provide the MAU commander increased flexibility and survivability in delivering and retrieving units conducting special missions.
- OPERATIONAL AND ORGANIZATIONAL CONCEPTS. The RRC, with twin outboard motors, will be used by small task-organized units such as infantry squads, reconnaissance teams, or raid patrols. It will be organizational equipment of the MAU headquarters, and operators from the using unit will be trained during the MAU(SOC) work-up. It will be simple to use and capable of employment by all infantry and reconnaissance units of the MAU in weather conditions up to and including sea state three. Each RRC will be capable of carrying at least 10 combat-loaded Marines and a coxswain. A total of 15 RRC's and 30 outboard motors are required for each MAU(SOC) in order to allow a single company-size raid or several smaller simultaneous operations. Total number of craft and motors required are as follow:

	Outboard		
RRC	Motors	Trailers	Purpose
90	180	12	MAU(SOC)'s
10	20	4	training
20	40	0	operational readiness float
0	0	0	preposition war reserve
0	0	0	maritime prepositioning ships
2	4	0	maintenance training
122	244	<u> 16</u>	TOTAL

#### 4. ESSENTIAL CHARACTERISTICS

a. General. The RRC, with twin outboard motors, will perform dependably at high speed over long ranges in marginal weather allowing surprise and flexibility in special operations. It will have a low amphibious-lift footprint and will also be air transportable and deliverable.

#### b. Specific Characteristics

- (1) The RRC will have the following specific characteristics:
  - (a) Length not more than 19 feet.
  - (b) Beam not greater than 7 feet 6 inches.
  - (c) Hull weight not more than 1,750 lbs empty.
  - (d) Draft no deeper than 10 inches.
- (e) Capacity: at least 10 men with combat equipment and coxswain in state one seas.
  - (f) Flat deck ramped at bow.
  - (g) Subdued color scheme.
  - (h) Reinforced keel, bow, gunwales, and rails.
- (i) Hard point center of bow for addition of weapon mount.
- (j) Internal fuel tank, 60- to 65-gallon capacity with flexible fuel adaptability (explosion safe fuel tank required).
- (k) Speed: not less than 12 miles per hour in state three seas with troops embarked and not less than 30 miles per hour in state one seas without troops embarked.
- (1) Embarkation capabilities: stackable at least 3 high with stacking cradles.

- (m) Lift capabilities: cargo crane-compatible with davit hoist and helicopter internal.
  - (n) Inflatable boat roller seats.
- (o) Transom: reinforced with quick release motor mount (subdued-color stainless steel).
- (p) Console: detachable fiberglass side-mounted console (starboard mount).
- (q) Steering: mechanical with subdued-color stainless steel wheel.
  - (r) Stainless steel full-length gunwale rescue rails.
- (s) Equipment tie-down hard points on gunwale and bow.
  - (t) Stainless steel cutwater.
  - (u) Bouyant when swamped.
- (2) The twin outboard motors will have the following specific characteristics:
  - (a) 55 horsepower minimum.
  - (b) Propeller shaft length compatible with RRC.
- (c) Mechanical starting required, with electrical start desired.
  - (d) Nonelectric (hydraulic) assist tilt.
  - (e) Subdued color.
- (f) Gasoline powered (acceptable), diesel fuel powered (desired).
  - (3) Reliability, Availability, and Maintainability (RAM)
- (a) Reliability of the RRC is defined as the probability that the RRC system will complete a two-hour mission of continuous operation under the performance characteristics stated in paragraphs 3 and 4 above. An operational mission failure is defined as that condition which prevents the RRC system from performing its mission. The RRC system is composed of the rigid craft and two motors. The RRC system will provide a reliability of no less than .98 minimum and .993 desired based on the following mean time between operational mission failure (MTBOMF) requirements. A 90 percent confidence level is required for the MTBOMF.

Desired	system MTBOMF	300 hours
Minimum	system MTBOMF	100 hours
	boat MTBOMF	700 hours
Minimum	motor (each) MTBOMF	116 hours

(b) Maintainability. The mean time to repair (MTTR) a system operational mission failure, at the 90 percent confidence level, shall be no more than two hours for unscheduled maintenance at the organizational level. Intermediate level unscheduled maintenance MTTR will be no more than 7.4 hours, at 90 percent confidence. Over both maintenance levels the MTTR will not exceed 3.8 hours. The mean time between preventive maintenance (MTBPM) for the RRC system will be three hours at the organizational level, and no preventive maintenance will be performed at higher levels of maintenance. The RRC system mean time to perform preventive maintenance (MTTPM) will be 0.6 hours. The minimum maintenance parameters for the RRC system components are as follow:

	Motor	Boat		
MTTR	3.7	4.7		
MTBPM	3.0	3.0		
MTTPM	.6	.6		

- (c) Availability. Based on the preceding parameters and specifications, the RRC system will have a minimum inherent availability ( $A_i$ ) of 0.96 and an achieved availability ( $A_a$ ) of 0.81.
- 5. INTER/INTRAOPERABILITY AND STANDARDIZATION REQUIREMENTS. The RRC will use fuels and lubricants available through the supply system and procurable from our NATO allies. Configuration for operations and navigation will be compatible with methods of employment used by United States and allied forces as well as the rules of the road for inland waterways and the open sea. Where possible, parts and consumables required for repair and upkeep of this system will be standardized with similar small craft currently in use by the Navy and Coast Guard.

SACTOR CONTRACTOR STREET, STREET, CONTRACTOR STREET, S

- 6. RELATED EFFORT. There are no small boats in use by other United States armed forces that satisfy this requirement, although the Navy has a utility boat with an acceptable hull. Within NATO, the British Royal Marines have a boat with a motor that may satisfy this requirement.
- 7. TECHNICAL FEASIBILITY AND ENERGY EFFECTIVENESS IMPACT. A nondevelopmental item (NDI) effort is preferred. Little or no development is required. This is considered a low risk project.
- 8. LIFE CYCLE COST FORECAST. See annex A.

- 9. MANPOWER REQUIREMENTS. It is anticipated that the RRC, with twin motors, will not require an increase in force structure for operation, maintenance, and supportability. Maintenance and operation will be performed by using unit personnel with skills obtained during the predeployment training cycle at the force service support group. First-echelon maintenance (e.g., freshwater washdown) and second-echelon maintenance (e.g., repair of superficial damage to hull and hardware or adjustment of carburetor or throttle) are to be performed by the user. Third and fourth echelon maintenance are to be performed by the maintenance battalion of force service support group.
- 10. TRAINING REQUIREMENT. Acquisition of this equipment will not significantly affect training. Training of coxswains and passengers will take place during the MAU(SOC) training cycle and will be conducted by the organization designated responsible by the respective Marine amphibious force. Training of personnel, MOS 1341/1316, to perform third and fourth echelon maintenance will take place at the Marine Corps Engineer School, CLNC. Additional maintenance instruction, if any, will be conducted at the factory.
- 11. AMPHIBIOUS/STRATEGIC LIFT IMPACT. Impact on strategic lift will be minimized by making the RRC stackable. The required dimensions of the RRC will allow it to be internally lifted in the CH-53 helicopter and all current transport aircraft.

Major System: Rigid Raiding Craft & Twin Out-Board Motor (RRC)

Gase: 03-15-1857

LIFE CYCLE COST FORECAST

#### F.NOINE FFORTLE In Thousands of FNEE Constant Eugget Collers FNEP Oblians in Parentheses/ (Movember 86 Escalatons)

#### 8 YEAR LIFE CYCLE

	PRIOR 'EARS	CURRENT YEAR	BUDGET YEAR	FY89	FY90 F	Y91 F	1 <b>49</b> 2 8	FY93	FO COMPLINE	TGTAL PROSRAM
Major System										
POTME FYOR Collar	) 5 '	•	<b>0</b> ( 0)(	<b>0</b> 0):(	) ))(	<b>0</b> 0)(	0 (j) (	ý ý)	ý	.*
PMC FYCP Gollar	) s	3,4 <b>54</b> 3,3 <b>52</b> <sup>9</sup>	9 (	9 111	9 9)/	) (	) †+(	4 } .	;	1 184
arys run <b>oeo</b> Soat *otor	) 0		i) )	ŷ	<b>()</b> ()	) 9	ð Ð	ý ý	ý j	23.2
Buspert										
Support PMC FVD@ Ballar	() S	90 78)	28 ( 28) t	2 <b>3</b> 29) (	23 29) (	29 3030	. 28 20 m	19 3) -	32	187
MILODN FYDR Dollar	. ') s	) ( ())	( ( ))	0 €	9 9)(	9 9)(	0 300	) };	· 9	3
03%#6 FYQR 001180	;	819 81	809 808 /	€29 €43 ×	7 0 0 7 0 0 0 7 0 0 0 7 0 0 0 0	519 568.4	618 880.	#13 ##1	<b>;</b> ;;	. <del>:</del> ::
ACMO EVOS (11185	, , 5	730 711			710 711	733 735	717 717 .		:::	; ;; <del>;</del>
9476 <del>24</del> 80						7	•			
TOTAL PROGRAM FYOR Gollar	) S	4,392 4,768)	1,396 ( 1,386)	1,386	1,386	1 386	1.196	: 385 : 46)	1 (6)	11,363

This estimate was changed from the one sated 4 Feb. 37. The quantity of thislers was neguced from 60 to 60. This estimate was check ned by the Analysis Support Branch, Dev. 6th . MCDEC (4V 178-2235)

Major System: Rigid Raiging Craft & Twin Out-Board Motor (RRC) - Date: 03-19-1987

LIFE CYCLE COST ESTIMATE

 ${\rm cm}$  Thousands of FYSS Constant Budget Dollars:

November HE Escalatora

### E HERR LIFE TYTLE

PMASE/CATEGORY		BUBCATEBORY	CATEGORY	FHASE
I. ROTAE PHASE				)
II. INVESTMENT PHASE				3.538
3. SYSTEM PRODUCTION/PROCUREMENT			3.546	-,
<ol> <li>Major End Item (Contractor)</li> </ol>		3,394		
3. Initial Provisioning/Spares, Repai	r Parts			
0. Government Furnished/Added Equipme	nt	)		
1. Other Direct System Costs		107		
1. SUPPORT EQUIPMENT PROCUREMENT			53	
A Ammunition		9		
<ol> <li>Weapons and Tracked Compat Vehicle</li> </ol>	5	- j		
0. Buided Missiles		)		
<pre>0</pre>		9		
E. Buoport Venicles		53		
F Engineer and Other Equipment		Ō		
3 MILITARY CONSTRUCTION			9	
III GPERATIONS AND SUPPORT PHASE				10.770
3 OPERATIONS			5.404	
A Sperator Personnel/Training		3.430		
3. Material Consumption		134		
2 Energy Consumption		2,940		
2. MAINTENANCE		_	3.460	
A .Organizational Maintenance		1,909		
1) Personnel/Training	1.350			
<pre>19 Maintenance Material</pre>	350			
35 Pecain Maseria.	139			
4 lines	2			
5 Intermediate Maintenance		123		
Personnel. Thaiding	136			
in Maintenance Materia.	::			
] Facain Masemie:				
4 Isher	111			
l labos Repair		3		
3 Gebot Evernaul		j		
E. Unbrogrammed Losses		227		
F Software Maintenance		- j		
3 INDIRECT SUPT. BASE GPS & MAINT, OTHER	0/H 0081	3	122	
3 Base Operations		208		
3 - Other Overhead Costs		514		
4 SUPPORT EQUIPMENT DAS			₹4	
TSTAL LIFE SYCLE COSTS				4 168

to a displace angle grate displace and the displace